Rapid Charge–Discharge Property of Li₄Ti₅O₁₂–TiO₂ Nanosheet and Nanotube Composites as Anode Material for Power Lithium-Ion Batteries

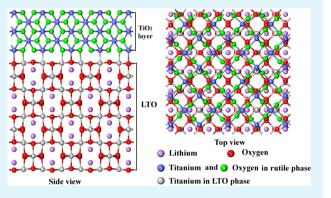
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Supporting Information

ABSTRACT: Well-defined Li₄Ti₅O₁₂-TiO₂ nanosheet and nanotube composites have been synthesized by a solvothermal process. The combination of in situ generated rutile-TiO₂ in Li₄Ti₅O₁₂ nanosheets or nanotubes is favorable for reducing the electrode polarization, and Li₄Ti₅O₁₂-TiO₂ nanocomposites show faster lithium insertion/extraction kinetics than that of pristine Li₄Ti₅O₁₂ during cycling. Li₄Ti₅O₁₂-TiO₂ electrodes also display lower charge-transfer resistance and higher lithium diffusion coefficients than pristine Li₄Ti₅O₁₂. Therefore, Li₄Ti₅O₁₂-TiO₂ electrodes display lower charge-transfer resistance and higher lithium diffusion coefficients. This reveals that the in situ TiO₂ modification improves the electrode in the local environment,



resulting in its relatively higher capacity at high charge–discharge rate. $Li_4Ti_5O_{12}$ – TiO_2 nanocomposite with a Li/Ti ratio of 3.8:5 exhibits the lowest charge-transfer resistance and the highest lithium diffusion coefficient among all samples, and it shows a much improved rate capability and specific capacity in comparison with pristine $Li_4Ti_5O_{12}$ when charging and discharging at a 10 C rate. The improved high-rate capability, cycling stability, and fast charge–discharge performance of $Li_4Ti_5O_{12}$ – TiO_2 nanocomposites can be ascribed to the improvement of electrochemical reversibility, lithium ion diffusion, and conductivity by in situ TiO_2 modification.

KEYWORDS: lithium-ion battery, $Li_4Ti_5O_{12}$, TiO_2 , rapid charge-discharge property, rate capability

1. INTRODUCTION

Over the past 20 years, lithium-ion batteries (LIBs) have been well-developed for portable electronic devices as one of the reliable green energy sources because of their high energy density and relatively simple reaction mechanism. Today, it is necessary to further promote the development of LIB materials from the aspects of energy density, cycling performance, and safety issues in order to widely enable the application of lithium-ion batteries in large-scale high-power system such as the plug-in electric vehicle (PEV), plug-in hybrid electric vehicle (PHEV), or hybrid electric vehicle (HEV).¹⁻³ Carbonaceous material, used widely in portable electronic devices, is the most common anode material for LIBs due to its desirable charge potential profile, good cyclability, and abundant reserves in the natural world.^{4,5} However, there are still some safety concerns because Li dendrites are likely to be formed on carbon material surface after long charge-discharge operations. Recently, spinel lithium titanium oxide (Li₄Ti₅O₁₂, LTO) has attracted much interest owning to the potential application as an anode material for power lithium-ion batteries.⁶ ⁻⁸ Li₄Ti₅O₁₂

shows a stable and high working potential (about 1.55 V vs Li/Li⁺), and then the formation of the solid-electrolyte interphase (SEI) layer (usually occurring below 1.0 V Li/Li⁺) and the deposition of lithium dendrites can be effectively suppressed.^{9,10} In addition, Li₄Ti₅O₁₂ also exhibits excellent safety, high structural stability, and thermodynamic stability due to its zero volume change in the charge–discharge process.^{11,12} However, the inherently kinetic problems, that is, low electrical conductivity and lithium diffusion coefficient, limit its rate capability.^{13,14} Hence, many efforts have been devoted to modify LTO using an alien ion (such as Na^{+,15} Zn^{2+,16} Ca^{2+,17} Mg^{2+,18} Ni^{2+,19} Al^{3+,20} Sc^{3+,21} La^{3+,22} Ru^{4+,23} Zr^{4+,24} V^{5+,25} Nb^{5+,26} W^{6+,27} Mo^{6+,28} and F⁻²⁹) in Li, Ti, or O sites, or by introducing a second phase (such as carbon,³⁰ graphene,³¹ Cu,³² Ag,³³ Au,³⁴ TiO₂,^{10,35,36} ZrO₂,³⁷ TiN,³⁸ AlF₃,³⁹ Li_{3x}La_{(2/3)-x}TiO₃,⁴⁰ and PEDOT⁴¹), or by synthesizing nano-

Received: August 26, 2014 Accepted: October 20, 2014 Published: October 20, 2014 sized materials.^{42,43} Rutile titanium oxide (TiO₂) has been considered as one alternative anode material for safe lithiumion batteries with a high theoretical capacity of 335 mAh g⁻¹ corresponding to one lithium insertion into the lattice of TiO₂ per formula,⁴⁴

$$\mathrm{TiO}_{2} + \mathrm{Li}^{+} + \mathrm{e}^{-} \Leftrightarrow \mathrm{LiTiO}_{2} \tag{1}$$

Rutile TiO₂ exhibits a fast Li insertion/extraction kinetic along the *c* axis channels during charge–discharge cycling. The theoretical Li^+ diffusion coefficient along the *c* axis is reported to be 10^{-6} cm² s⁻¹, which is much higher than that of $Li_4Ti_5O_{12}$.^{44–46} In the previous reports, spinel $Li_4Ti_5O_{12}$ has been synthesized by solid-state method, ^{15,16} sol–gel method,⁴⁷ solution-combustion synthesis,⁴⁸ molten-salt synthesis method,49 rheological phase reaction50 and hydrothermal synthesis.⁵¹ The synthesis of $Li_4Ti_5O_{12}$ mentioned above requires a high temperature (over 800 °C), and the product usually exhibits a micron or submicron size. Unfortunately, the cycling life and power density of Li₄Ti₅O₁₂ with a micron or submicron size are relatively low because a large polarization is expected during rapid charge-discharge processes. This polarization is mainly derived from a slow lithium diffusion in the active material and a large resistance of the electrolyte when the charging-discharging rate is increased.⁵² As we know, nanostructured electrode materials can provide high surface areas and short diffusion paths for ionic transport and electronic conduction.⁵³ Hence, it is important to focus on the size and shape control of the nanostructured electrode materials by developing effective synthetic techniques. Compared with the methods mentioned above, Li₄Ti₅O₁₂ synthesized by solvothermal processes can be obtained at about 500-600 °C. The solvothermal processes usually have many advantages such as short processing times, fast reaction kinetics, high crystallinity and phase purity, homogeneous and narrow particle-size distributions, and low postcalcination temperature. Hence, it can be concluded that solvothermal processes are environmentally benign, cost-effective, and easily scalable.⁵⁴ Until now, to our best knowledge, no dual-phase Li4Ti5O12-rutile TiO2 nanosheets or nanotubes have been reported in lithium-ion battery application. Herein, facile solvothermal syntheses of Li₄Ti₅O₁₂ and dual-phase Li₄Ti₅O₁₂-rutile and anatase TiO₂ nanosheets and nanotubes as anode materials, were proposed. The as-prepared Li4Ti5O12 and dual phase Li4Ti5O12-rutile and anatase TiO₂ anode materials present high reversible capacity and good cycling performance during the rapid chargedischarge process, indicating a promising application as anode materials for power lithium-ion batteries.

2. EXPERIMENTAL SECTION

2.1. Material Preparation. $\rm Li_4Ti_5O_{12}$ and dual phase $\rm Li_4Ti_5O_{12}$ -rutile and anatase $\rm TiO_2$ nanosheets and nanotubes were prepared by in situ solvothermal processes. The overall fabrication procedures of nanosheets and nanotubes are schematically illustrated in Figure 1.

Analytical-grade Ti(OC₃H₇)₄ (AR, \geq 99%) and LiOH·H₂O (AR, 98%) were used as raw materials. First, 10 mmol Ti(OC₃H₇)₄ and a certain amount of LiOH·H₂O were added to 25 mL of polyethylene glycol (PEG 400) at room temperature. The molar ratios of Li/Ti are 3.8:5, 4:5, and 4.5:5, respectively. According to the molar ratios of Li/Ti, the samples denote as LTO-TO1, LTO-TO2, and LTO, respectively. The mixed solution was vigorously stirred about 12 h to make LiOH dissolved in PEG 400 in a closed container. Then, 50 mL of deionized water was added to the container, and the mixture was strongly stirred for about 2 min. The resulting suspension was transferred to a Teflon-lined stainless steel autoclave and heated at 180

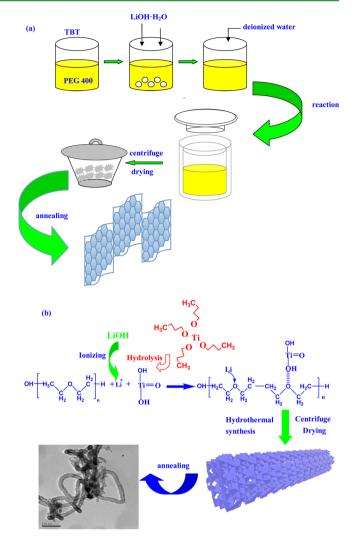


Figure 1. Fabrication procedures of $Li_4Ti_5O_{12}$ and dual phase $Li_4Ti_5O_{12}$ -rutile TiO_2 (a) nanosheets and (b) nanotubes in this study.

 $^{\circ}$ C for 40 h. The powder deposited at the bottom of the reactor was collected by centrifugation, and washed with ethanol three to four times. After the powders dried in vacuum at 80 $^{\circ}$ C for 5–6 h, they were annealed at 550 $^{\circ}$ C for 6 h in air to form final products.

2.2. Battery Preparation. A CR2025 coin-cell assembly was used for the electrochemical characterization. A slurry was formed by mixing the active material (80%), super P conductive carbon (10%), and binder (10 wt % polyvinylidene fluoride, dissolved in *N*-methyl-2-pyrrolidone). After being coated onto the Cu foil, the film was dried in a vacuum oven at 110 °C for 10 h and then cut into discs with a radius of 7 mm. The loading weight was about 2 mg cm⁻², and the thickness of electrode prepared in this study is about 30 μ m. The half-cells were assembled with a composite cathode and a metallic lithium anode separated by porous polypropylene film (Celgard 2300) filled with 1 M LiPF₆ in ethylene carbonate/dimethyl carbonate (1:1 v/v) solution.

2.3. Material Characterization and Electrochemical Tests. Xray diffractometry (XRD) measurements were performed on a Rigaku instrument with Cu K α radiation. Particle sizes, morphologies, and microstructures were examined using a scanning electron microscope (FESEM, Hitachi-4300) and a transmission electron microscope (TEM, JEOL-2010F). Cyclic voltammetry (CV) test of all half cells charge–discharged at 10 C rate after 200 cycles was carried out on a Princeton P4000 electrochemical workstation with a voltage between 1.0 and 2.5 V under a scanning rate of 0.2 mV s⁻¹. Electrochemical impedance spectroscopy (EIS) is measured by a Princeton P4000 electrochemical working station over a frequency range from 0.1 Hz to 10 kHz at a potentiostatic signal amplitude of 5 mV. The charge–

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discharge measurements were recorded on multichannel Land Battery Test System (Wuhan Jinnuo, China) at room temperature in a 1.0–2.5 V (vs Li/Li⁺) range at different charge–discharge rates (where 1 C = 175 mA g⁻¹).

3. RESULTS AND DISCUSSION

XRD patterns of the pristine $Li_4Ti_5O_{12}$ and dual phase $Li_4Ti_5O_{12}$ -rutile and anatase TiO_2 composites are shown in Figure 2. The XRD patterns of all samples are in good agreement with the spinel $Li_4Ti_5O_{12}$, with all of the diffraction peaks indexed to the cubic spinel of $Fd\overline{3}m$ space group.

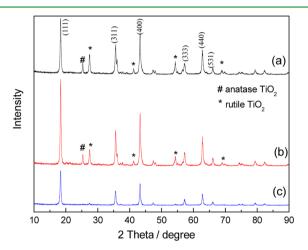


Figure 2. XRD patterns of the as-prepared samples with different molar ratio between Li and Ti: (a) Li/Ti = 3.8:5, (b) Li/Ti = 4:5, and (c) Li/Ti = 4.5:5.

From Figure 2, the diffraction peaks at 27.5° , 41.3° , 54.4° , and 69.0° can be ascribed to the rutile TiO₂ (JCPDS No. 21– 1276), and the small diffraction peak at 27.5° can be ascribed to the anatase TiO₂ (JCPDS No. 21-1272). With an increasing molar ratio of Ti in the solution, the XRD peaks of rutile TiO₂ became stronger, manifesting that the amount of rutile TiO₂ becomes larger. As we know, water has much higher polarity than PEG. The large amount of PEG in the solvent can hinder the reaction between the solvated Li⁺ ions and hydrolyzed titanium hydroxide precursor, resulting in a formation of dual phase Li₄Ti₅O₁₂-rutile TiO₂ composites. Hence, the excess solvated Li⁺ ions in the mixed solution of water and PEG can react with titanium hydroxide and then generate the Li-rich product $(Li_4Ti_5O_{12})$. From Figure 2c, it can be seen that pure $Li_4Ti_5O_{12}$ can be generated when the molar ratio of Li to Ti is 4.5:5 (excess 10%).

Figure 3 shows the general morphologies of as-prepared $Li_4Ti_5O_{12}$ and $Li_4Ti_5O_{12}$ -rutile TiO_2 composites. It is apparent that the morphologies of three samples are similar, and all samples show the aggregate nanoparticle with uniform particle distribution. The detailed microstructures of all of the asprepared samples are shown in the TEM images in the insets of Figure 3.

It can be seen that all nanocomposites consist of irregular nanosheets and nanotubes. The nanosheets and nanotubes are tightly attached to each other, thus constructing a typical conductive network. Interestingly, the molar ratio between Li and Ti also influences the morphology of the products. It is obvious that the sample $\text{Li}_4\text{Ti}_5\text{O}_{12}$ -TiO₂ (Li/Ti = 3.8:5) has more nanotubes than other samples. As a general rule, a one-dimensional nanosheet. Hence, the sample $\text{Li}_4\text{Ti}_5\text{O}_{12}$ -TiO₂ (Li/Ti = 3.8:5) may have a larger specific surface area than other samples. The large specific surface area can supply sufficient active sites to boost the electrochemical reactions and the transportations of the solvated Li⁺ ions in the pores, which will be benefit for the rate performance of $\text{Li}_4\text{Ti}_5\text{O}_{12}$.⁵⁵

Figure 4 shows the initial galvanostatic charge and discharge curves of dual-phase $Li_4Ti_5O_{12}$ -TiO₂ and single-phase $Li_4Ti_5O_{12}$ at a rate of 0.5 C between 1.0 and 2.5 V (vs Li/Li⁺).

The flat plateau position of the charge and discharge curves for all samples at about 1.7 and 1.5 V can be attributed to the redox reactions of Ti^{4+}/Ti^{3+} in $Li_4Ti_5O_{12}$. In addition, it can be noted that a small charge plateau corresponding to the cathodic potentials of rutile TiO_2 is observed at about 2.1 V for the $Li_4Ti_5O_{12}$ -TiO₂ electrodes.^{56,57} These peaks can be ascribed to the phase transformation from TiO_2 to $LiTiO_2$, as shown in Figure 5a.

It can be found that the first discharge capacities of the $Li_4Ti_5O_{12}$ -TiO₂ electrodes are 20–25 mAh g⁻¹ higher than that of $Li_4Ti_5O_{12}$ (Li/Ti = 4.5:5). It is obvious that the discharge capacities of the $Li_4Ti_5O_{12}$ -TiO₂ electrodes exceed the theoretical capacity (175 mAh g⁻¹). The extra capacity may be due to the lithium ion insertion into and extraction from TiO₂.

Figure 6 shows the dQ/dV versus voltage plots of the asprepared samples derived from Figure 5 with different Li and Ti molar ratios between 1.0 and 2.5 V.

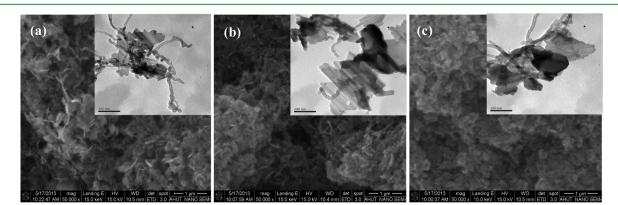


Figure 3. SEM and TEM images of the as-prepared samples with different molar ratio between Li and Ti: (a) Li/Ti = 3.8:5, (b) Li/Ti = 4:5, and (c) Li/Ti = 4.5:5.

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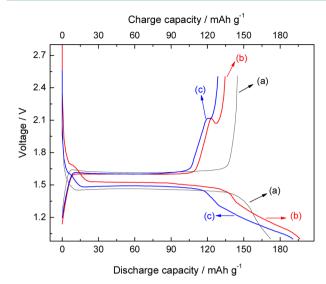


Figure 4. Initial galvanostatic charge and discharge curves of dualphase $\text{Li}_4\text{Ti}_5\text{O}_{12}$ -TiO₂ and single-phase $\text{Li}_4\text{Ti}_5\text{O}_{12}$ at a rate of 0.5 C; (a) Li/Ti = 4.5:5, (b) Li/Ti = 4:5, and (c) Li/Ti = 3.8:5.

From Figure 6, it is observed that the electrochemical insertion of lithium into $Li_4Ti_5O_{12}$ is a two-phase process that forms a solid solution between $Li_4Ti_5O_{12}$ and $Li_7Ti_5O_{12}$. Figure 5b shows the phase transformation between $Li_4Ti_5O_{12}$ and $Li_7Ti_5O_{12}$. According to Figure 5b, the 32e positions are taken by O atoms, five-sixths of the 16d positions are taken by Li atoms. The 8a sites are occupied by Li, while the 16c sites are empty, and the structure can be denoted as $[Li_3]_{8a}[\]_{16c}[Ti_5Li]_{16d}[O_{12}]_{32e}$ ($Li_4Ti_5O_{12}$). After lithium insertion, a new phase $Li_7Ti_5O_{12}$ can be formed. It can be denoted as $[\]_{8a}[Li_6]_{16c}[Ti_5Li]_{16d}[O_{12}]_{32e}$ ($Li_7Ti_5O_{12}$), corresponding to the 1.5 V plateau, and the electrochemical energy comes from reversible redox reactions between Ti^{3+} and Ti^{4+} . Figure 6 shows that the potential differences of peaks for $Li_4Ti_5O_{12}$ –

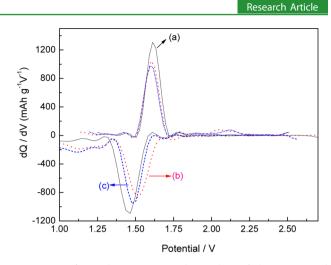


Figure 6. Differential capacity vs voltage plots of the as-prepared samples with different molar ratio between Li and Ti: (a) Li/Ti = 4.5:5, (b) Li/Ti = 4:5, and (c) Li/Ti = 3.8:5.

 TiO_2 electrodes are less than that of single-phase $Li_4Ti_5O_{12}$ indicating that the former has less polarization associated with Li^+ insertion/extraction than the latter. This observation suggests that the $Li_4Ti_5O_{12}$ -TiO₂ electrodes are beneficial from the reversible intercalation and deintercalation of Li^+ , leading to the improvement of the reversibility.

Figure 7 shows the cycling performance of the $Li_4Ti_5O_{12}$ – TiO_2 nanocomposites and $Li_4Ti_5O_{12}$ at different charge–discharge rates. The charge rate is the same as the discharge rate. As shown in Figure 7, all samples exhibit high rate performances. $Li_4Ti_5O_{12}$ – TiO_2 electrodes below 5 C charge–discharge rates. For instance, $Li_4Ti_5O_{12}$ – TiO_2 electrodes below 5 C charge–discharge rates. For instance, $Li_4Ti_5O_{12}$ – TiO_2 with Li/Ti = 4:5 and Li/Ti = 3.8:5 offer a capacity of about 103 and 109 mAh g⁻¹, respectively, while pristine $Li_4Ti_5O_{12}$ –discharge rate after 120 cycles. With a further increase of charge–discharge rate to 5 C, the discharge capacity of $Li_4Ti_5O_{12}$ still reaches 125 mAh g⁻¹,

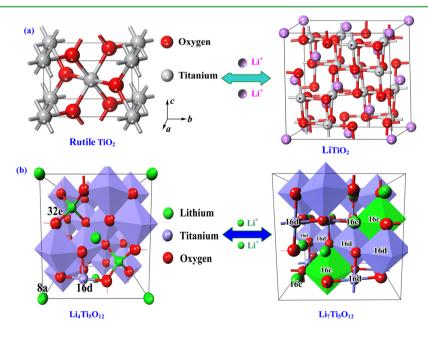


Figure 5. Structure transformation of (a) rutile TiO_2 and $LiTiO_2$ and (b) $Li_4Ti_5O_{12}$ and $Li_7Ti_5O_{12}$ during charge and discharge. In $Li_4Ti_5O_{12}$ system, O and Li occupy 32(e) and 8(a) sites, respectively; 16(d) sites are occupied by Ti and Li with a ratio of 5:1.

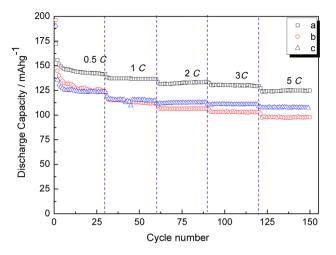


Figure 7. Cycling performances of the as-prepared samples with different molar ratio between Li and Ti at different charge–discharge rates in the potential range from 1.0 to 2.5 V; (a) Li/Ti = 4.5.5, (b) Li/Ti = 4.5, and (c) Li/Ti = 3.8:5.

even after 150 cycles. The discharge capacities of $\text{Li}_4\text{Ti}_5\text{O}_{12}$ – TiO₂ nanocomposites and $\text{Li}_4\text{Ti}_5\text{O}_{12}$ at 3 C charge–discharge rate are even higher than the reported capacities at 2 C charge– discharge rate.⁵⁸

These may be explained by the facts that (1) nanoprimary particles of $\text{Li}_4\text{Ti}_5\text{O}_{12}$ -TiO₂ nanocomposites and $\text{Li}_4\text{Ti}_5\text{O}_{12}$ allow fast lithium diffusions because of the short lithium transport pathway within the nanoparticle, and in turn, the cycling stability was enhanced because of fewer structural distortions at the electrode surface; (2) nano particles can enhance interfacial reactivity and provide more interfacial area for contact within the liquid electrolyte and can increase the opportunity for lithium ions to intercalate back the host structure; and (3) well-dispersed $\text{Li}_4\text{Ti}_5\text{O}_{12}$ -TiO₂ and $\text{Li}_4\text{Ti}_5\text{O}_{12}$ nanotubes are adequate in building long-range conducting scaffolds because of their unique 1D tubular morphology, which results in high-capacity retention.

As we know, high rate performance is important for applications in which fast charge and discharge are needed, such as in HEV and PHEV applications.⁵⁹ Hence, it is important to focus on the fast charge–discharge property of $Li_4Ti_5O_{12}$ – TiO_2 nanocomposites. Figure 8 gives more information about the fast charge–discharge performances of the $Li_4Ti_5O_{12}$ – TiO_2 nanocomposites and $Li_4Ti_5O_{12}$, carried out at 10 C charge–discharge rate.

Compared with those shown in Figure 8, the discharge capacities of $\text{Li}_4\text{Ti}_5\text{O}_{12}$ decrease quickly with increasing discharge rate due to the large polarization of electrodes at high rate, whereas $\text{Li}_4\text{Ti}_5\text{O}_{12}$ —TiO₂ nanocomposites decrease slowly at the same rate. The discharge capacities of $\text{Li}_4\text{Ti}_5\text{O}_{12}$ —TiO₂ nanocomposites with Li/Ti = 4.5 and Li/Ti = 3.8:5 are 79 and 96 mAh g⁻¹, respectively, after 200 cycles. It can still retain 100% of the initial capacity, exhibiting an excellent cycle stability at high charge—discharge rate. It is interesting that the discharge capacity increases with increasing content of TiO₂. On the contrary, the discharge capacity of pristine $\text{Li}_4\text{Ti}_5\text{O}_{12}$ —is only 71 mAh g⁻¹ after 200 cycles, revealing a poor rate-capability at a high charge—discharge rate. It is reasonable to assume that the high rate capacity of the $\text{Li}_4\text{Ti}_5\text{O}_{12}$ —TiO₂ nanocomposites is related to the modification of TiO₂.

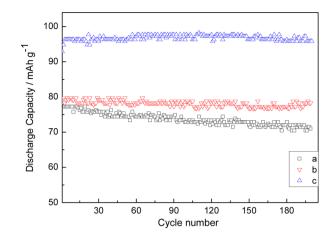


Figure 8. Cycling performances of the as-prepared samples with different molar ratio between Li and Ti at 10 C charge–discharge rates in the potential range from 1.0 to 2.5 V; (a) Li/Ti = 4.5.5, (b) Li/Ti = 4.5.5, and (c) Li/Ti = 3.8.5.

Figure 9 presents the cyclic voltammetry (CV) of the composite anodes charge–discharged at 10 C rate after 200 cycles.

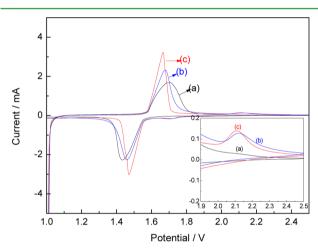


Figure 9. Cyclic voltammetry (CV) of the composite anodes with different molar ratio between Li and Ti at 10 C charge–discharge rates after 200 cycles; (a) Li/Ti = 4.5.5, (b) Li/Ti = 4.5, and (c) Li/Ti = 3.8.5.

The oxidation and reduction peaks of $Li_4Ti_5O_{12}-TiO_2$ nanocomposites are similar to those of pristine $Li_4Ti_5O_{12}$. The redox current peaks at about 1.5 V/1.6 V correspond to the two-phase reaction between spinel structure of $Li_4Ti_5O_{12}$ and rock-salt structure of $Li_7Ti_5O_{12}$. As shown in Figure 9 b,c, the oxidation peaks of $Li_4Ti_5O_{12}-TiO_2$ nanocomposites at 2.09 V correspond to the cathodic peak potential of TiO_2 ,^{60,61} which is consistent with the results of charge profile (Figure 4b,c).

The potential difference between the anodic and cathodic peaks can reflect the polarization degree of the electrode.⁶² It can bee seen that $\text{Li}_4\text{Ti}_5\text{O}_{12}-\text{TiO}_2$ nanocomposites show high and sharp cathodic and anodic peaks after even 200 cycles, indicating good electrode kinetics. $\text{Li}_4\text{Ti}_5\text{O}_{12}-\text{TiO}_2$ nanocomposites show much smaller potential difference than pristine $\text{Li}_4\text{Ti}_5\text{O}_{12}$. This reveals that TiO_2 modification can reduce the electrode polarization. $\text{Li}_4\text{Ti}_5\text{O}_{12}-\text{TiO}_2$ nanocomposite (Li/Ti = 3.8:5) shows the smallest potential difference after 200 cycles among all samples. This implies

that it shows the smallest electrode polarization during high rate charge–discharge among all samples. This may be the reason that the $Li_4Ti_5O_{12}$ – TiO_2 nanocomposite (Li/Ti = 3.8:5) shows the highest rate capacity and cycling stability during fast charge–discharge among all samples (Figure 8).

EIS spectra used to evaluate electrode impedance of the composite anodes are shown in Figure 10. The high-frequency

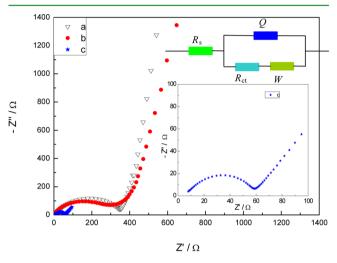


Figure 10. Electrochemical impedance spectra of the as-prepared samples with different molar ratio between Li and Ti: (a) Li/Ti = 4.5:5, (b) Li/Ti = 4.5:5, and (c) Li/Ti = 3.8:5. (Insets) Equivalent circuit and enlarged Niquist plot of $Li_4Ti_5O_{12}$ -TiO₂ nanocomposites with Li/Ti = 3.8:5.

intercept at the real axis corresponding to the ohmic resistance of the cell is caused by the electrolyte (R_s) , while the capacitive loop is mainly contributed from the charge transfer resistance $(R_{\rm ct})$. The linear Warburg region in the low-frequency region was associated with Li⁺ diffusion within the bulk of Li₄Ti₅O₁₂.⁶³⁻⁶⁵ The fitted result is shown in Table 1. The R_s

Table 1. Fitted Result from EIS

	$\mathrm{Li}_4\mathrm{Ti}_5\mathrm{O}_{12}$	$\begin{array}{c} \text{Li}_4\text{Ti}_5\text{O}_{12}\text{-}\text{Ti}\text{O}_2\text{(Li/}\\ \text{Ti}=4\text{:}5\text{)} \end{array}$	$Li_4Ti_5O_{12}$ -Ti $O_2(Li/Ti = 3.8:5)$
$R_{\rm s}/\Omega$	19.1	2.8	6.6
$R_{\rm ct}/\Omega$	244	245	49
$D_{\rm Li}/{\rm cm^2~s^{-1}}$	7.7×10^{-16}	1.0×10^{-15}	6.8×10^{-14}

reflects electric conductivity of the electrolyte, separator, and electrodes. $Li_4Ti_5O_{12}-TiO_2$ electrodes show lower ohmic resistance than that of pristine $Li_4Ti_5O_{12}$, indicating that TiO_2 modification reduces the resistance between the electrode and electrolyte. In addition, $Li_4Ti_5O_{12}-TiO_2$ composite (Li/Ti = 3.8:5) exhibits the lowest charge transfer resistance among all samples, as shown in Table 1.

To further show the effects of TiO_2 modification on the kinetics of the electrode processes, we present EIS result of $Li_4Ti_5O_{12}$ and $Li_4Ti_5O_{12}$ — TiO_2 (Li/Ti = 3.8:5) samples charge—discharged at 10 C rate after 100 cycles at 100% charge state (charged to 2.5 V) in Figure S1 (Supporting Information). $Li_4Ti_5O_{12}$ — TiO_2 composite (Li/Ti = 3.8:5) also exhibits lower charge transfer resistance than pristine $Li_4Ti_5O_{12}(Li/Ti = 4.5:5)$. This reveals that the TiO_2 modification improves the electronic conductivity of the electrode in the local environment. This indicates that the

electrochemical activity is greatly increased, resulting in a relatively higher capacity at a high charge–discharge rate.

The lithium ion diffusion coefficient (D_{Li}) can be calculated according to the following equation:⁶³

$$D_{\rm Li} = \frac{R^2 T^2}{2A^2 n^4 F^4 C_{\rm Li}^2 \sigma^2}$$
(2)

$$Z_{\rm re} = R_{\rm ct} + R_{\rm s} + \sigma \omega^{-1/2} \tag{3}$$

where *R* is the gas constant, *A* the surface area of the cathode, *T* the absolute temperature, *F* the Faraday constant, *n* the number of electrons transferred in the half-reaction for the redox couple, and $C_{\rm Li}$ the concentration of lithium ion in solid. The Warburg factor, σ , is relative to $Z_{\rm re} - \sigma$ and can be obtained from the slope of the lines in Figure 11. The calculated lithium

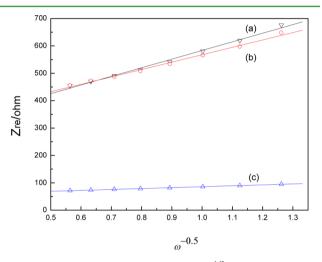


Figure 11. Graph of $Z_{\rm re}$ plotted against $\omega^{-1/2}$ at a low-frequency region for the as-prepared samples with different molar ratio between Li and Ti: (a) Li/Ti = 4.5:5, (b) Li/Ti = 4:5, and (c) Li/Ti = 3.8:5.

ion diffusion coefficients are shown in Table 1. It can be seen that the lithium ion diffusion coefficients of Li₄Ti₅O₁₂-TiO₂ composites are higher than pristine Li4Ti5O12. In addition, $Li_4Ti_5O_{12}$ -TiO₂ composite (Li/Ti = 3.8:5) shows the highest diffusion coefficient among all samples, which is almost 100 times higher than that of pristine Li4Ti5O12. To further investigate the effect of TiO_2 modification on the migration ability of lithium ion at a high charge-discharge rate, the lithium ion diffusion coefficients (D_{Li}) of Li₄Ti₅O₁₂ and Li₄Ti₅O₁₂-TiO₂ (Li/Ti = 3.8:5) samples charge-discharged at 10 C rate after 100 cycles at 100% charge state (charged to 2.5 V) are also calculated and given in the Supporting Information. The result is that Li₄Ti₅O₁₂-TiO₂ composite has a much higher lithium diffusion coefficient than pristine Li₄Ti₅O₁₂ due to the TiO₂ modification. This clearly indicates that the lithium-ion mobility at high charge-discharge rate can be effectively improved by TiO₂ modification. This is why the Li₄Ti₅O₁₂-TiO₂ nanocomposites show the higher rate capacity and cycling stability than pristine Li₄Ti₅O₁₂ during fast chargedischarge (Figure 8).

According to our synthesis process, the model of Li₄Ti₅O₁₂–TiO₂ nanocomposites can be shown in Figure 12. Li⁺ ions from 8a site and Li counter electrode move to 16c sites of Li₄Ti₅O₁₂ during the discharge process. Hence, it can be concluded that the occupation of Li⁺ ions at 16c site can impede Li⁺ insertion and extraction,⁶⁶ resulting in the small Li diffusion coefficient

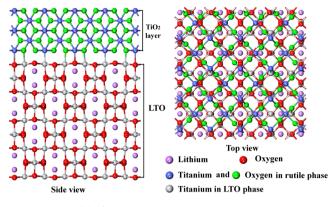


Figure 12. Model of Li₄Ti₅O₁₂-TiO₂ nanocomposites.

and poor rate capacity. However, the Li diffusion coefficient of rutile TiO_2 along the *c* axis $(10^{-6} \text{ cm}^2 \text{ s}^{-167})$ is much higher than $\text{Li}_4\text{Ti}_5\text{O}_{12}$.

It has been reported that lithium ions can react with the grain boundary phase in polycrystalline materials or the liquid electrolyte at the solid/liquid interface.⁶⁸ According to Figure12, in the Li4Ti5O12-TiO2 sample, in situ generated rutile-TiO₂ is tightly combined with Li₄Ti₅O₁₂ nanosheets or nanotubes, and then many rutile-TiO2/Li4Ti5O12 phase interfaces can be formed. The combined in situ generated rutile $-TiO_2$ can improve the Li diffusion coefficient along c axis. In addition, the interfaces can store electrolyte and provide more places for the insertion/extraction reactions of lithium ions, and then the reaction kinetics was improved,⁶⁰ leading to the observed low electrochemical polarization during the charge-discharge. It can be concluded that this is why the Li₄Ti₅O₁₂-TiO₂ nanocomposites show higher rate capacity and cycling stability than pristine Li4Ti5O12 during fast chargedischarge (Figure 8). Hence, TiO₂ in situ modification is an effective way to improve the electrochemical performance of Li₄Ti₅O₁₂. The same strategy adopted in this work could be helpful to exploring and developing desired anode materials for advanced lithium-ion batteries.

4. CONCLUSIONS

Good-quality Li4Ti5O12 and Li4Ti5O12-TiO2 nanocomposite anodes were successfully synthesized by the polyethylene glycol-assisted solvothermal method. All nanocomposites consisted of irregular nanosheets and nanotubes. The combination of in situ generated rutile-TiO₂ with Li₄Ti₅O₁₂ nanosheets or nanotubes is beneficial for improving the reversible intercalation and deintercalation of Li⁺ and can provide more places for the insertion/extraction reactions of lithium ions, leading to the improvement of the reaction kinetics. $Li_4Ti_5O_{12}$ -TiO₂ nanocomposites (Li/Ti = 3.8:5) anode exhibits the lowest charge-transfer resistance and the highest lithium diffusion coefficient among all samples, and it thus has a high reversibility and good rate capability. It should be highlighted that the as-prepared Li₄Ti₅O₁₂-TiO₂ nanocomposites (Li/Ti = 3.8:5) show a potential advantage in response to the increasing demands for high-power battery applications due to its outstanding rapid charge-discharge performance.

ASSOCIATED CONTENT

S Supporting Information

EIS of $Li_4Ti_5O_{12}$ and $Li_4Ti_5O_{12}$ -TiO₂ nanocomposite chargedischarged at 10 C rate after 100 cycles. This material is available free of charge via the Internet at http://pubs.acs.org.

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Author Contributions

The manuscript was written with the contributions of all authors. All authors approved the final version of the manuscript.

Notes

The authors declare no competing financial interest.

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